

NEXT Wear: ECG Shirt

Retro-fit Garment



- Easy to incorporate into existing processes and product
- Lower cost structures
- **Difficult to fit wide range of sizes**
- Less likely to maintain good electrode/skin contact

Cut & Sew Garment



- Requires new product development
- **'intelligent/custom design'**
 - **Compression**
 - **Sensor location**
- With more fitting to population, will lead to AI designing

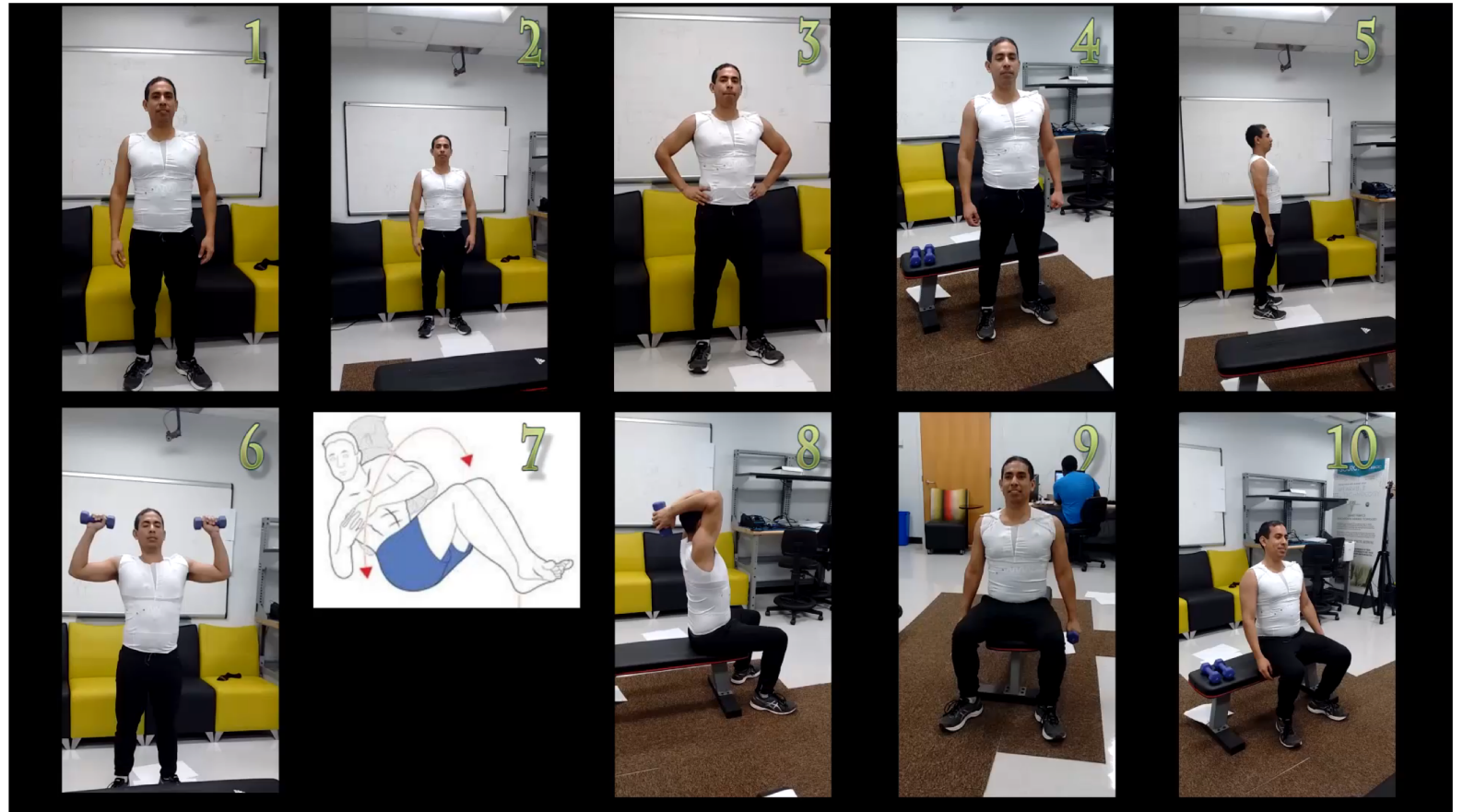
Whole Garment



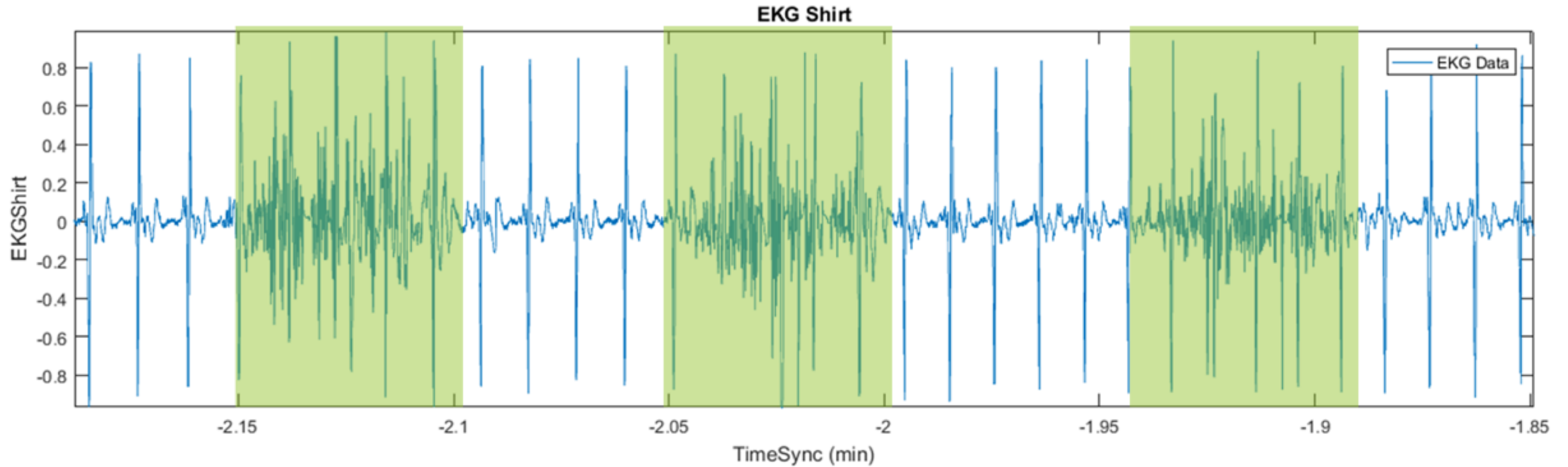
- 3D Printing of garments
- **Knit entire garment in one operation**
- Yarn (including conductive yarns) can be selectively added/ designed
- **Localized compression can be added based on knit structure**

Data Collection

- ▶ **Devices:** Shimmer (EKG + IMU), **HET** (Chest + Wrist), **EKG-Shirt** (EKG), Chest strap (Respiration + IMU), Motion Capture, Video, Smartphone (IMU + Annotations)
- ▶ **Protocol 1 – Activities of Daily Life:** IRB Approved, 20 participants
- ▶ **Protocol 2 – Muscle Activation:** IRB Approved, 10 participants



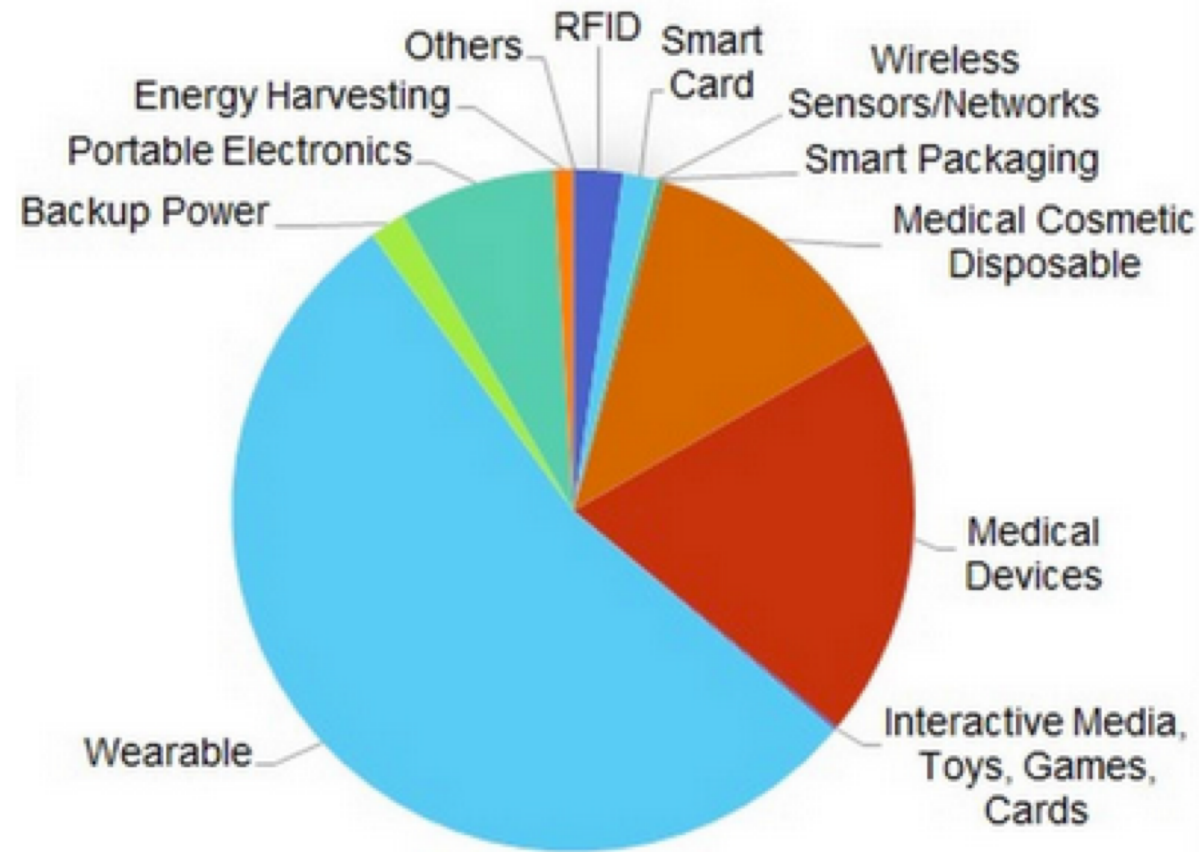
Research: Data Analysis



Waving Motion

What's next big challenge in wearables?

Thin film & flexible battery market: 400 mil USD in 2025



1 human = 10 W



or



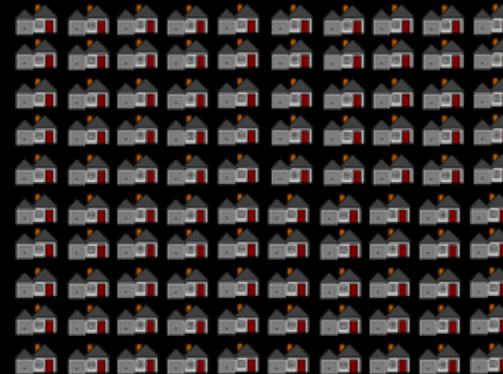
200 humans = 2.0 kW



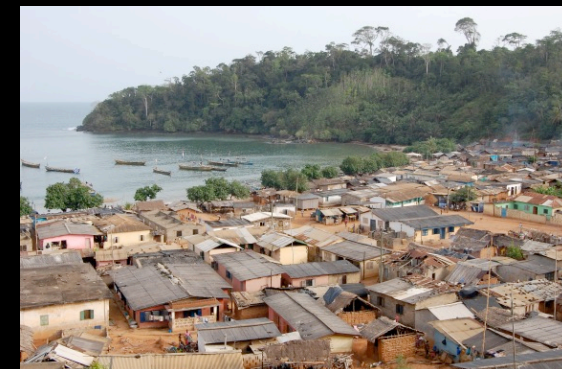
or



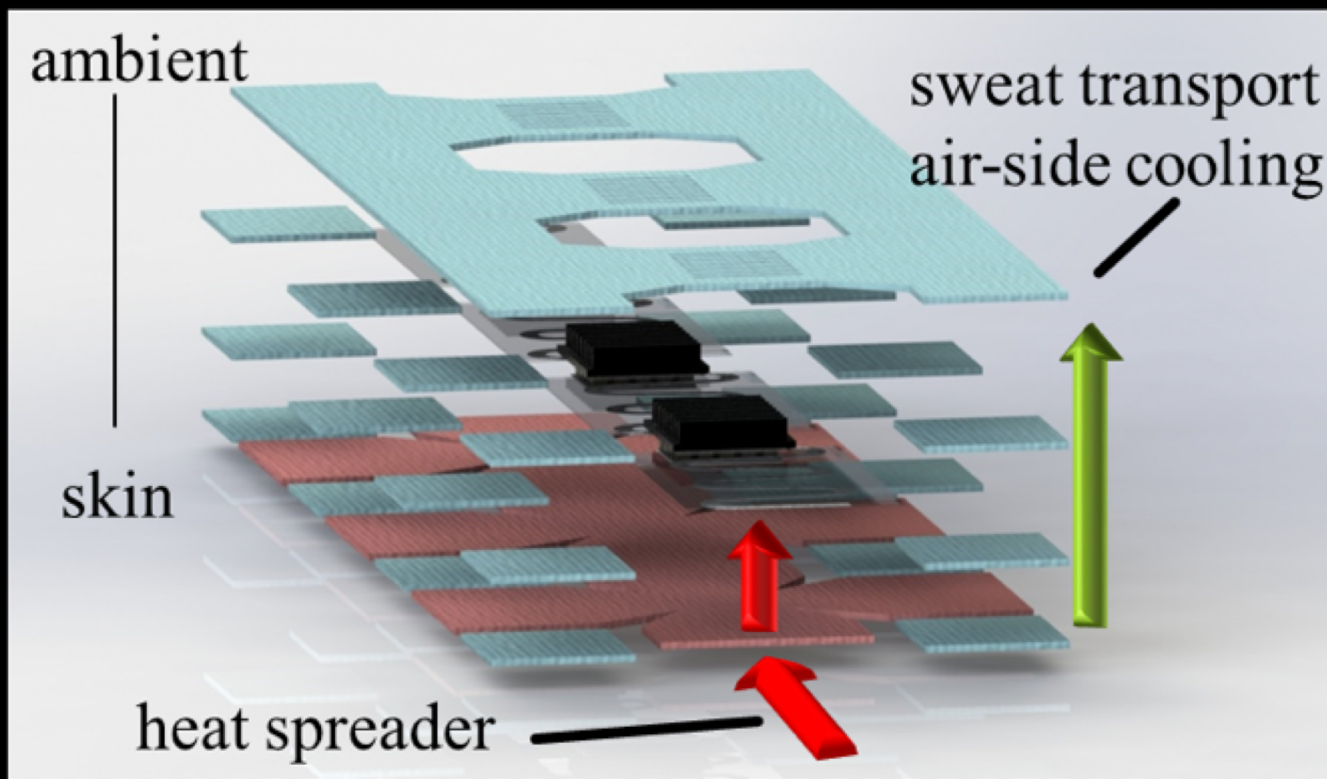
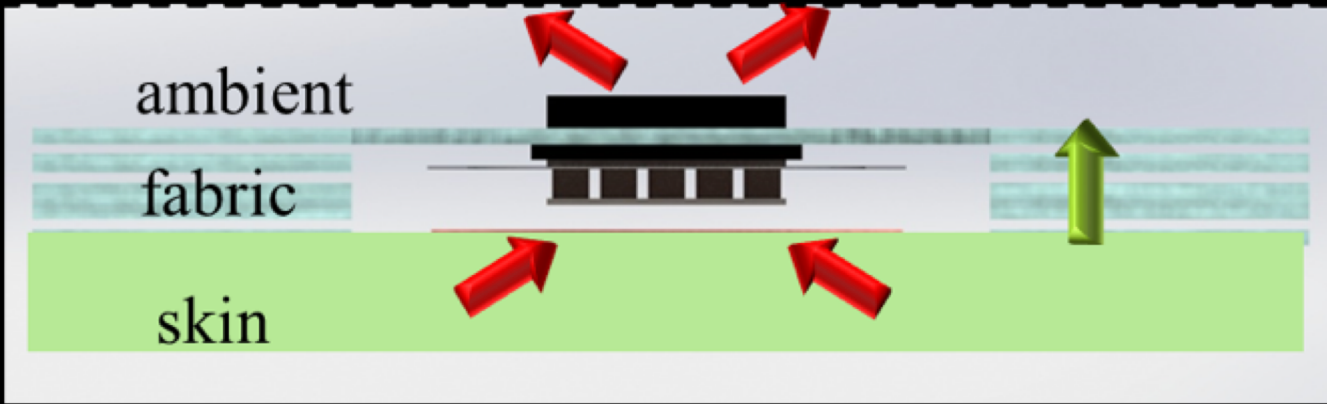
41,000 humans = 0.4 MW



or



'Power Shirt'



Piezoelectric (Kinetic) Harvesting

Constitutive Equations

$$S = \frac{1}{c_p} T + dE$$

$$D = dT + \varepsilon E$$

S = strain (non-dimensional)

T = stress (Pa)

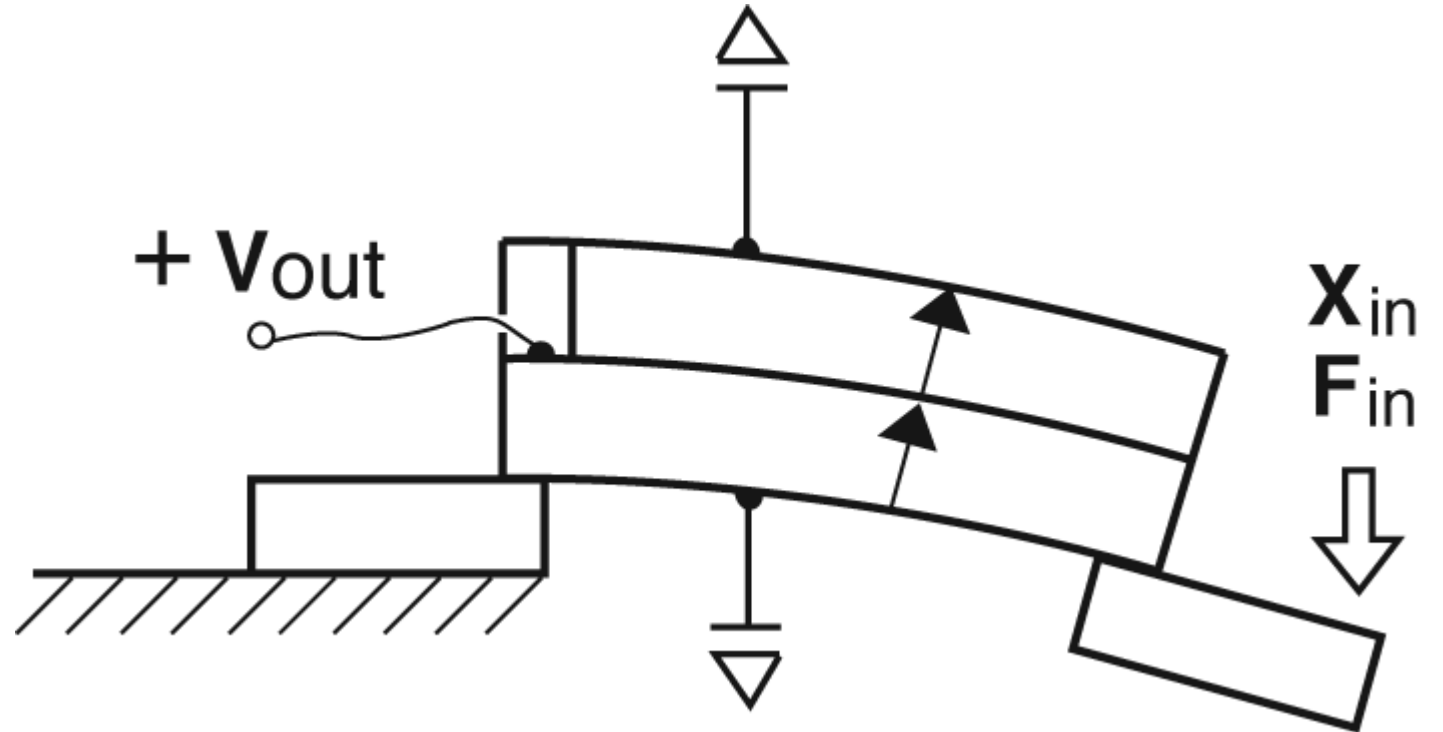
c_p = Young's modulus (Pa)

d = piezoelectric coefficient (m/V)

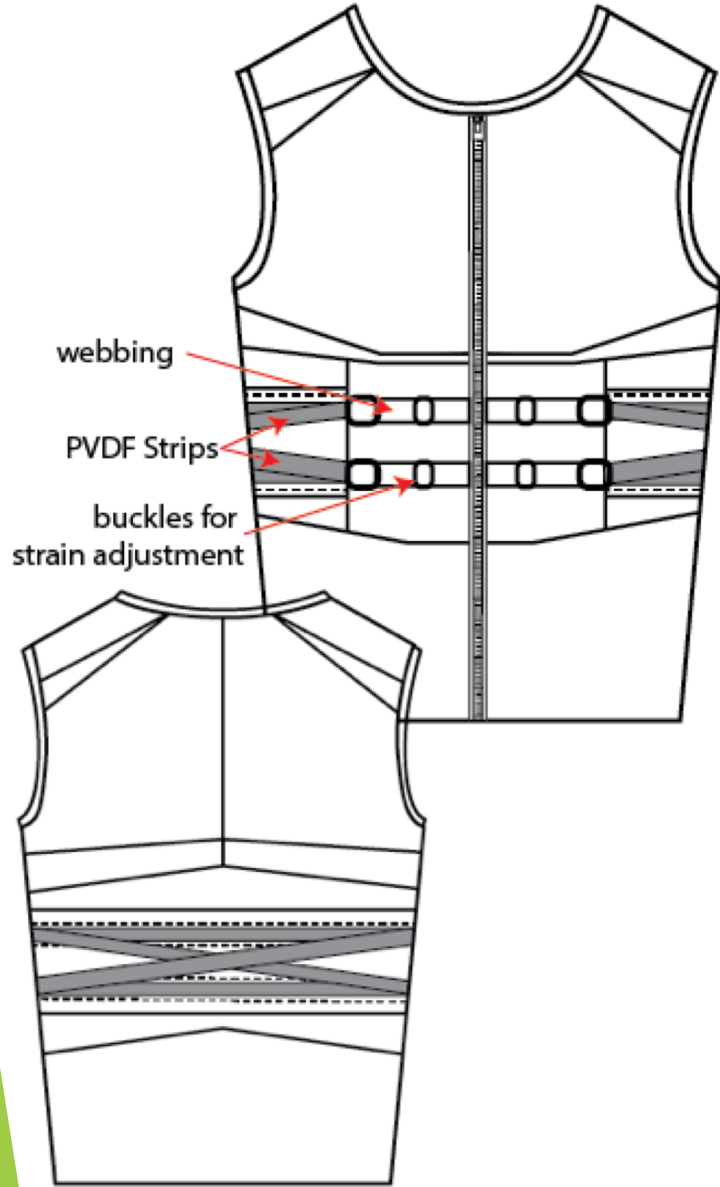
D = dielectric displacement (C/m²)

ε = dielectric permittivity (F/m)

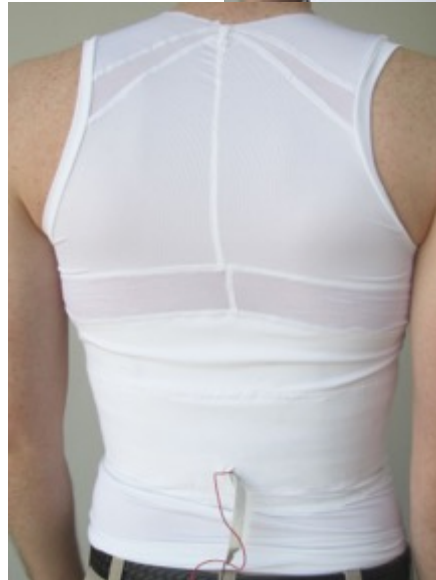
E = electric field (V/m)



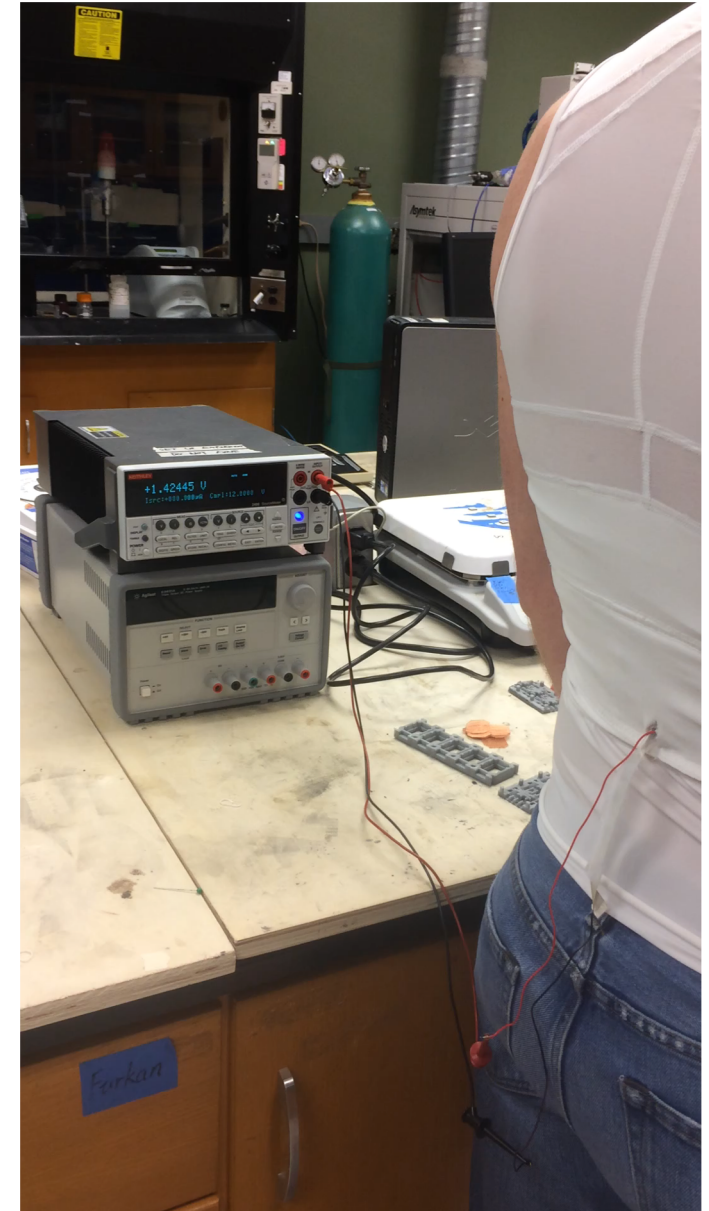
Piezoelectric Energy Harvesting



w/ C. Rhan (Penn State)

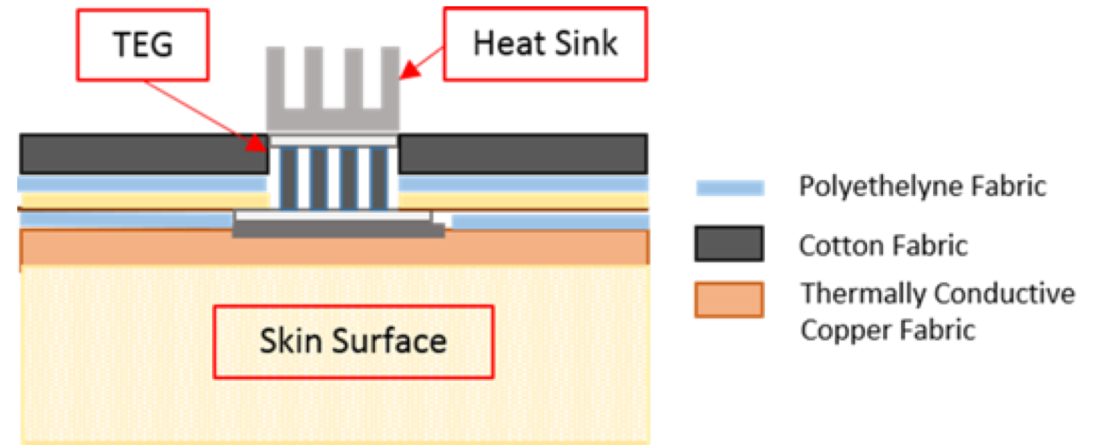
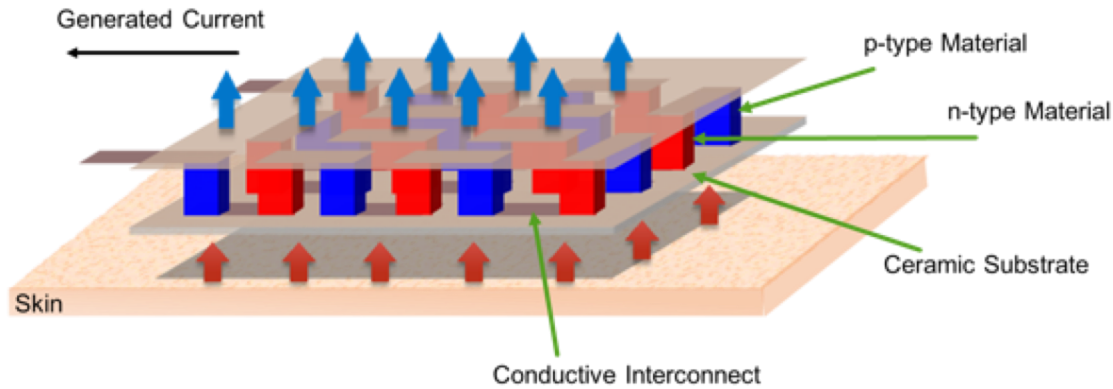


'piezo-shirt'

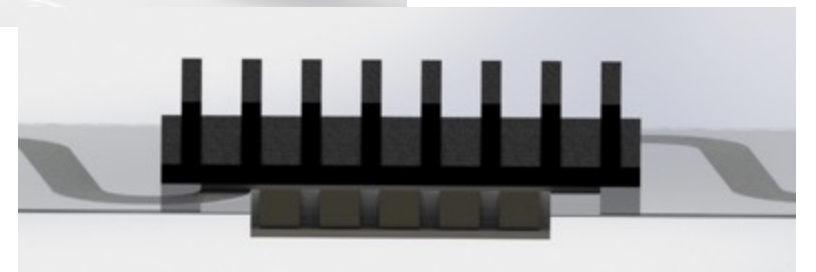
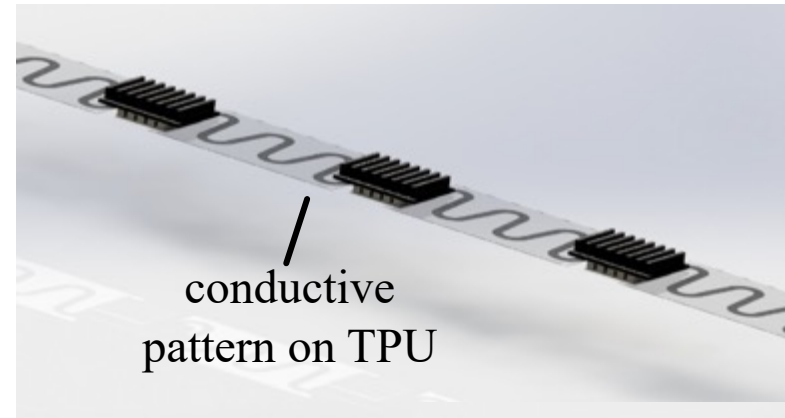
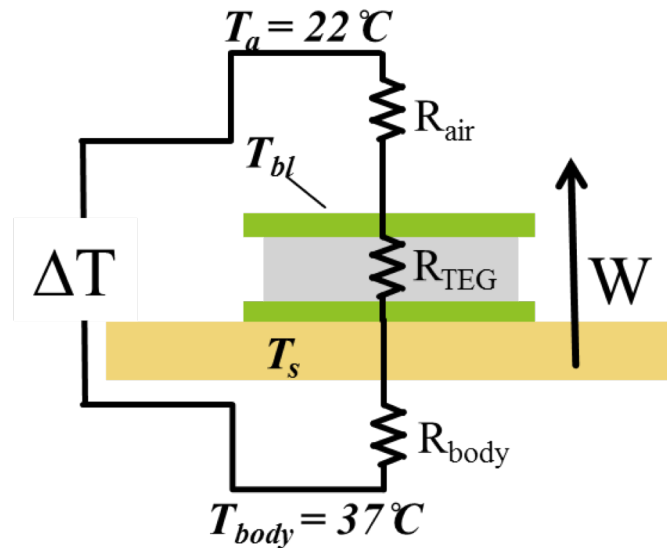


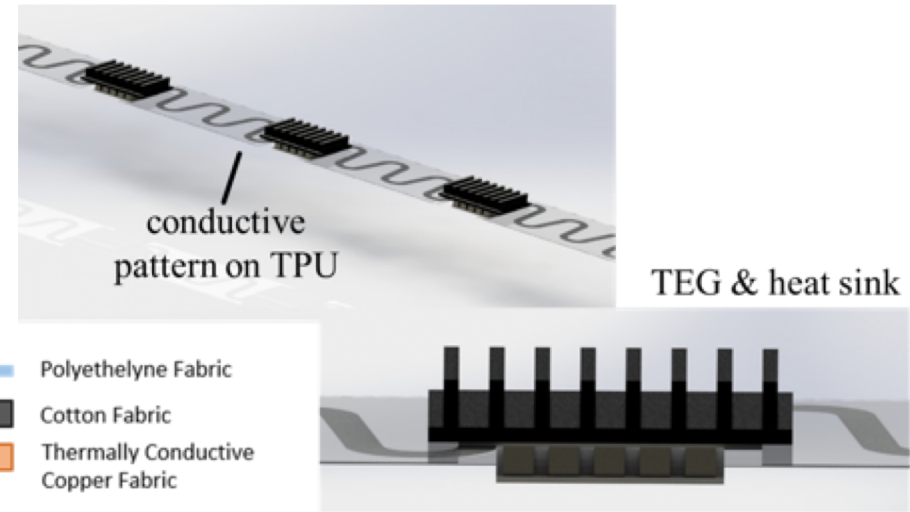
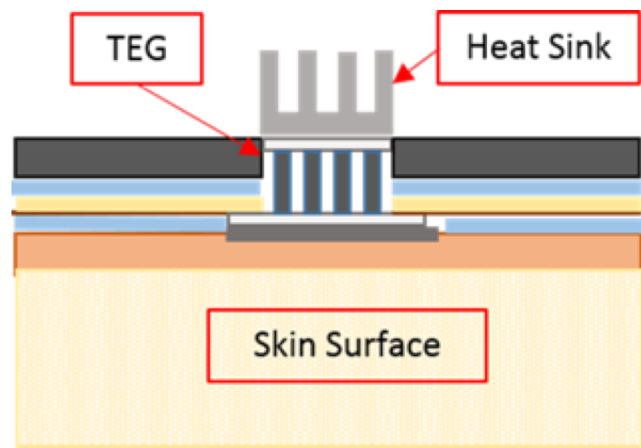
Thermal Energy Harvesting

Thermoelectric energy generator (TEG)



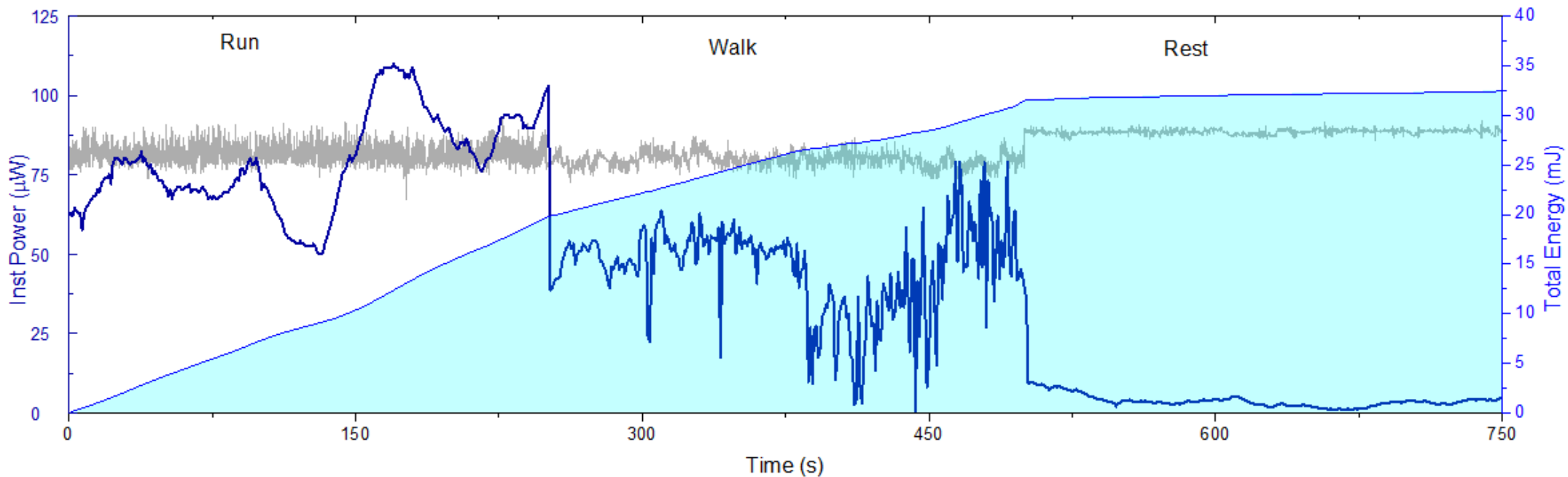
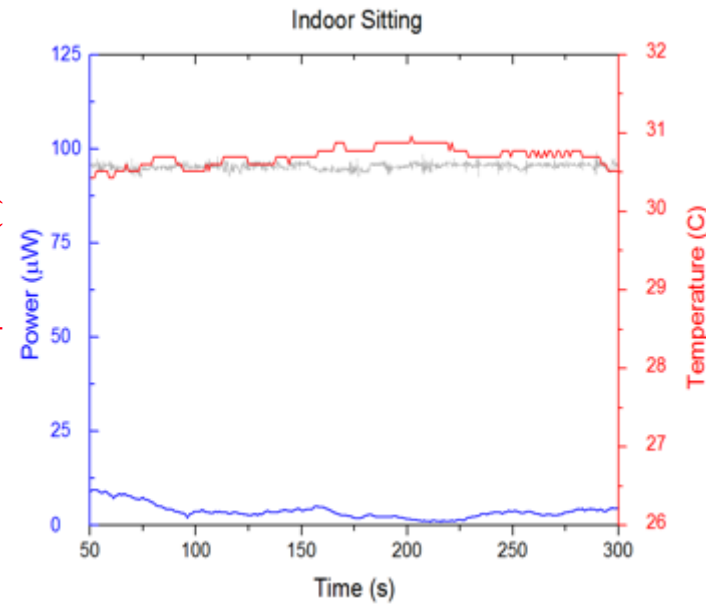
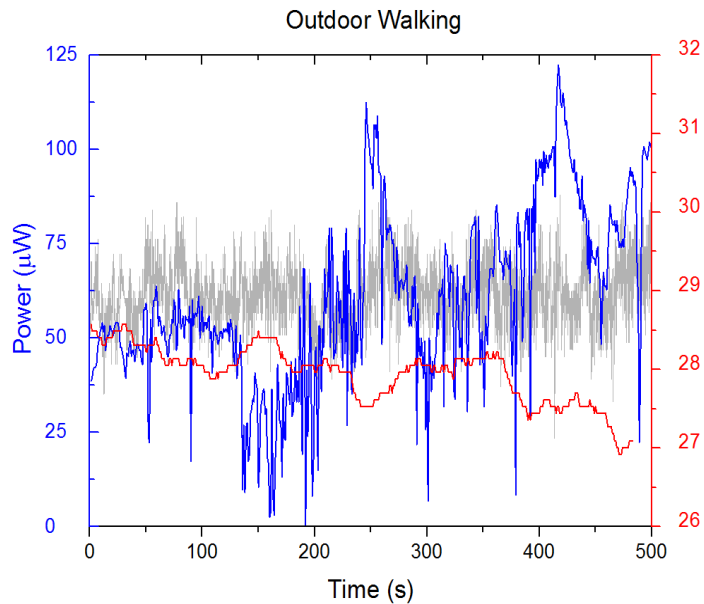
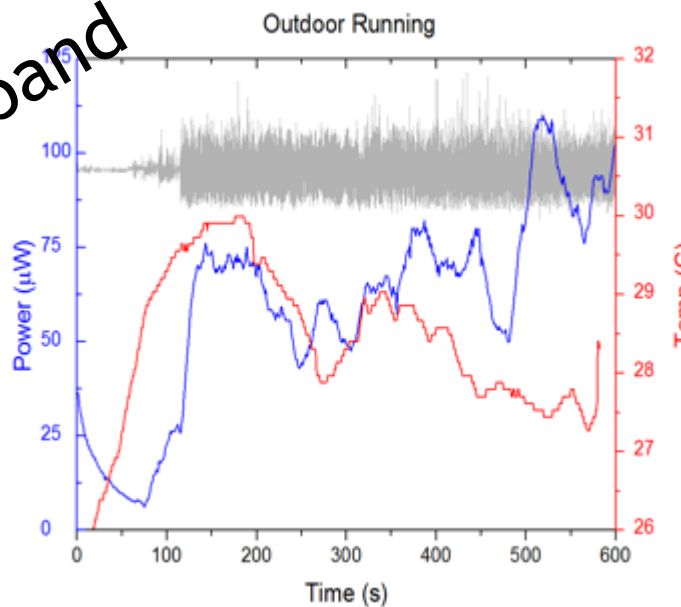
Heat flow (W)





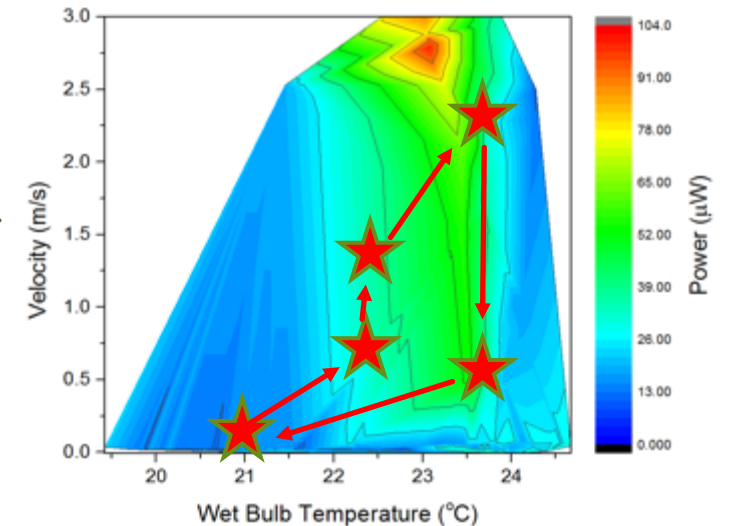
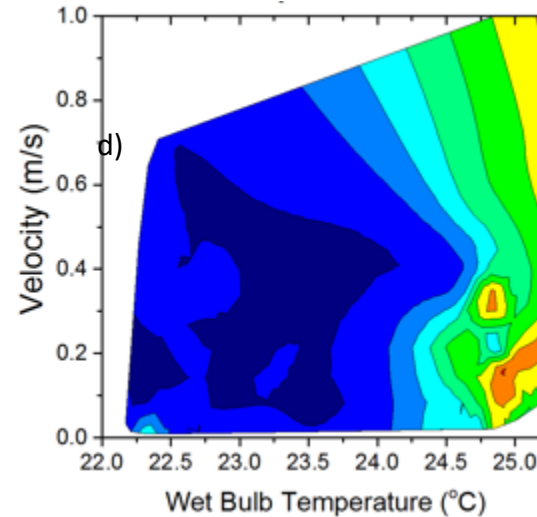
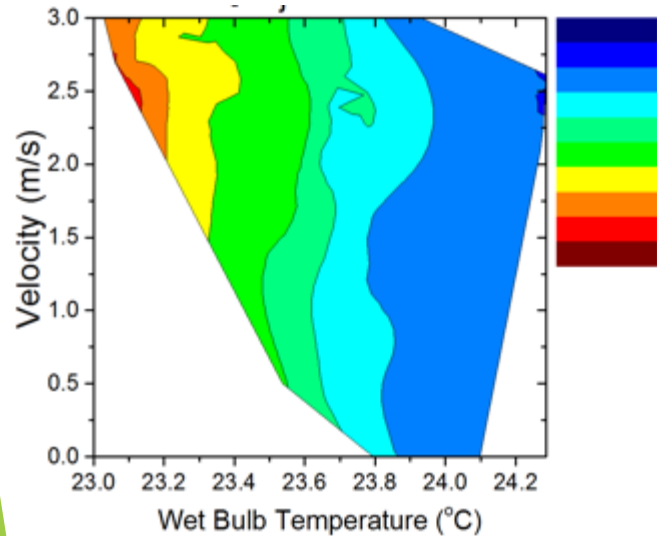
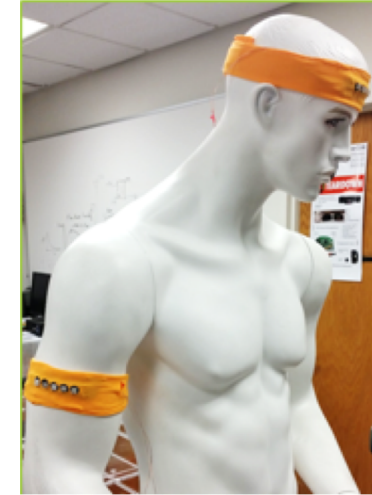
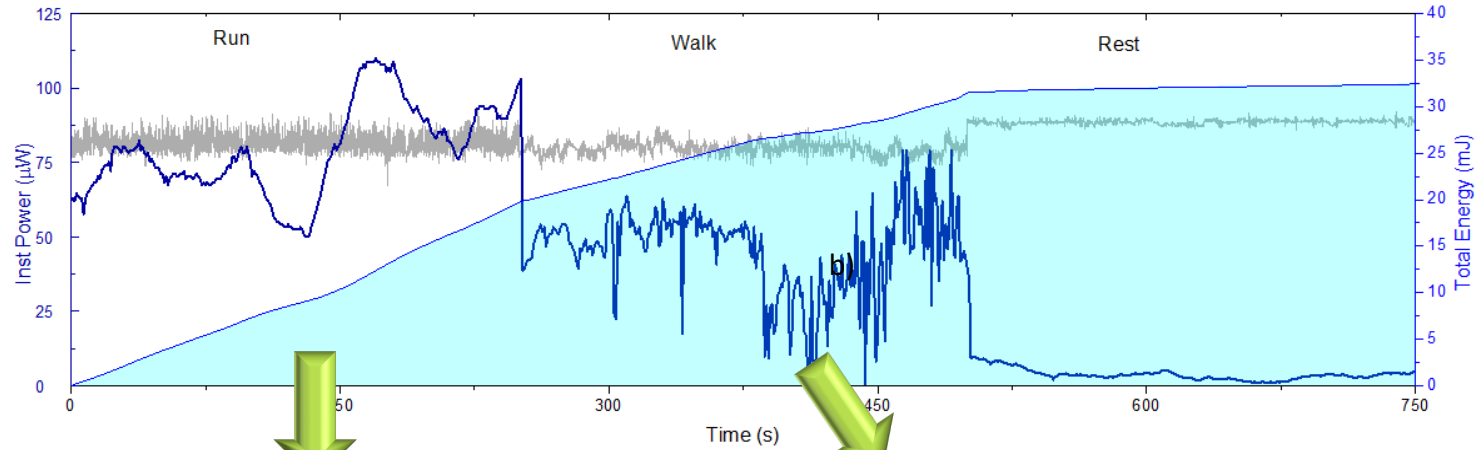
Human Energy Harvesting: IRB Study

Headband



Thermal Energy Harvesting Assessment

Human Trial: Power Prediction



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