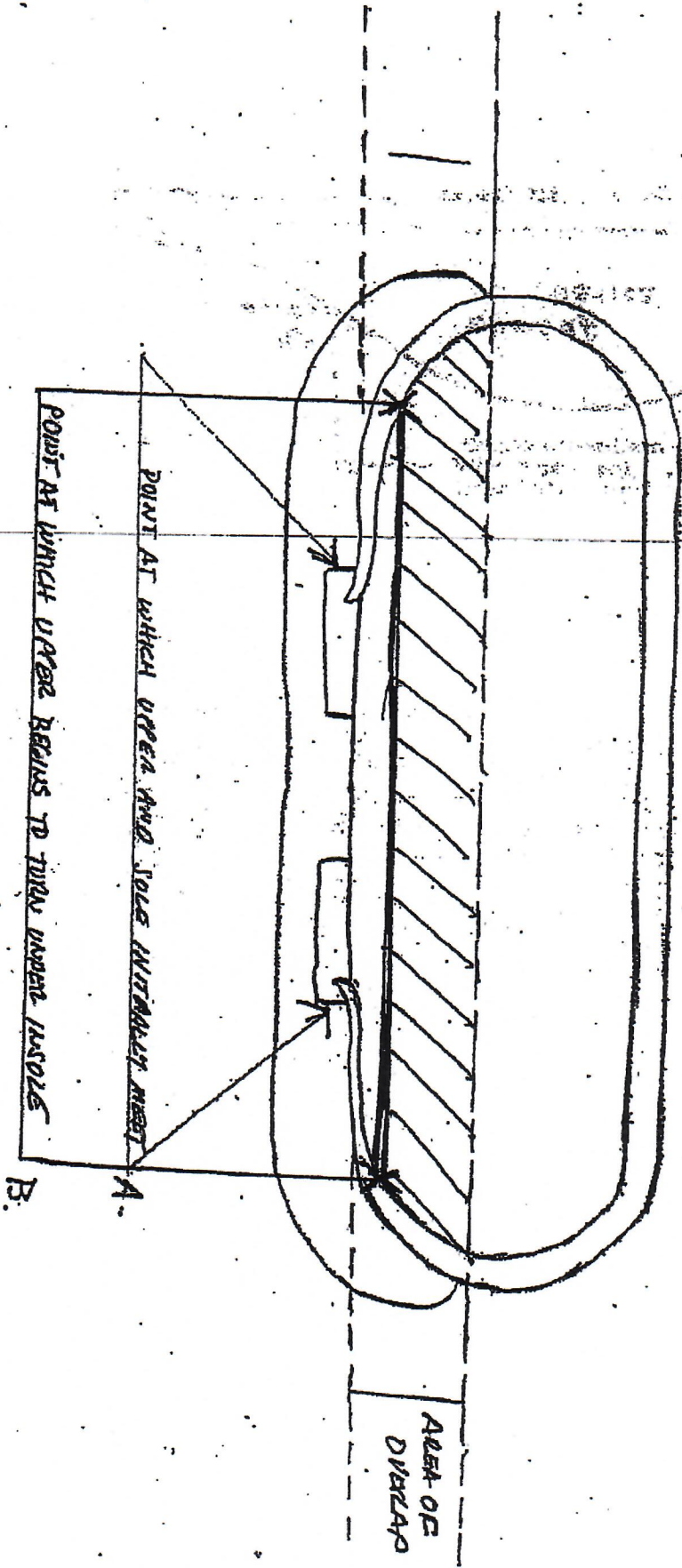


EDGING WHEEL



POINT AT WHICH UPPER BEGINS TO TURN DOWN INSIDE

POINT AT WHICH UPPER AND LOWER WITTHAMEN MEET

AREA OF OVERLAP