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SUPER DRY DESICCANT

GUIDANCE FOR USAGE AND PURCHASE



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1 BEFORE USING SUPER DRY DESICCANT

1.1 WHY WE NEED DESICCANTS?

During the transportation or warehousing, moisture can be absorbed by your products and its packaging resulting in damage such as deformation, mold/mildew, odor, crushed and collapsed packaging, etc. It is essential that we should take preventive measures to ensure that your goods arrive at their final destination without loss or damage.

High risk items

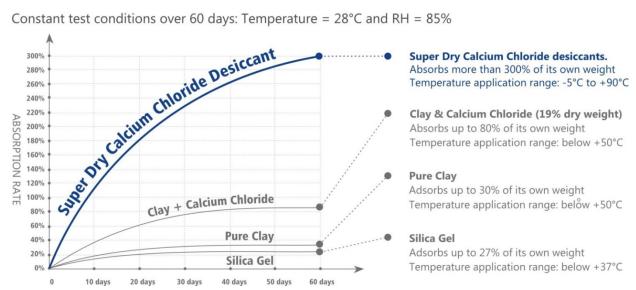
- Real leather or suede
- Imitation leather/suede in PU
- Coated fabrics (PU, Wax or Oil etc.)
- Products containing artificial fibers
- Washed items
- Wood
- MDF related
- Flocked materials, fabric/paper/textile glue laminated products
- Natural materials (natural rubber, natural down/feathers etc.)
- Cut and sew bag
- Denim Jeans (Jeans are considered as high risk in Bangladesh)
- Real straw / jute / grass / paper, fibers that are produced during a wet process
- Other material that may mold easily

Even among the low risk materials we know by experience that:

- · Garments produced and stored more than 3 weeks in a country during the wet season have an increasing risk of developing mold.
- Dark colors of denim, corduroy, woolen garments are slightly more prone to develop mold compared to lighter colors.

1.2 SOME DIFFERENT DESICCANTS

Constant test conditions over 60 days: Temperature = 28°C and RH = 85%



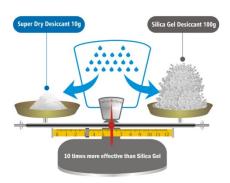
SUPER DRY desiccants have a proven absorption capacity of more than 300% of its own weight and remain active for up to 90 days. Our desiccants have an absorption capacity 8 to 15 times higher than other common desiccant types, with a wide temperature application range from -5°C to +90°C. SUPER DRY desiccants are the superior solution for moisture damage prevention inside containers, transport boxes and product packaging's.





Example

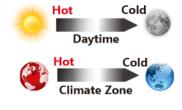
Inside a hermetically sealed box of 1 cubic meter at 35°C and 80% relative humidity, there are 31 grams of moisture in the air. To absorb those 31 grams of moisture, 100 grams of common desiccant is required but only 10 grams of SUPER DRY desiccant will absorb this amount of moisture. This makes SUPER DRY desiccants extremely effective and cost efficient in comparison to common desiccants.



1.3 CONTAINER RAIN

Containers provide an ideal micro-climate to increase moisture damage risks. The temperature inside the container will fluctuate widely increasing the risk of water condensation. This follows the basic principle that cold air can hold less moisture than hot air.







Moisture originates from:

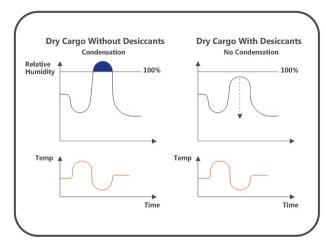
Cargo Packaging Container floor Damp air from outside

Moisture leads to:
High RH levels
Cargo sweat
Container rain

Which cause: Mold growth Oxidation Deformation Malfunction

When the container is exposed to temperatures below the dew point, the moisture from the ambient air will condensate, most visible at the ceiling and walls of the container. This water can drip on to the cargo. A process commonly known as container rain. Condensation can also appear inside the packaging of the merchandise. This is a repeating process during transport, which increases the risk of moisture damage, like mold growth, corrosion, deformation, malfunction and odor.

SUPER DRY desiccants reduce the relative humidity inside the container and packaging well below the dew point at any time during transport and storage. Protecting your cargo from the damaging effects of water condensation.







1.4 WET SEASON

Usually, wet season is Temperature \geq 28 °C,RH \geq 70%, Monthly average rainfall \geq 100mm.

All materials can develop mold or get corrosion damages during the wet season. We suggest you use more desiccants during the damp season.

Based on our experience, we mark the months in YELLOW as WET SEASON for your reference.

AREA	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
Bangladesh												
Cambodia												
China, south												
China, east												
China, north												
Taiwan China												
Indonesia												
India												
Japan												
Korea												
Laos												
Malaysia												
Myanmar												
Pakistan												
Philippines												
Sri Lanka												
Thailand												
Vietnam												

Remark:

CHINA, North: Beijing, Tianjin, Shandong, Shanxi, Hebei, etc.

CHINA, East: Zhejiang, Shanghai, Jiangsu, Anhui, etc.

CHINA, South: Guangdong, Fujian, Jiangxi, Hunan, Hubei, Guangxi, Hainan, Hongkong.





2 GENERAL MOISTURE PREVENTION SOLUTIONS

Export carton (most of merchandises):

We suggest using Super Dry **small package desiccant** into an enclosed environment of your package (poly bag, carton box, etc.).



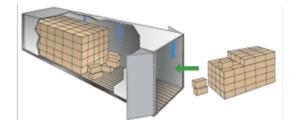
Desiccant: 2g-100g

Put desiccant into your package.

General purpose container (most of carton-packed merchandises):

We suggest using container desiccant **DS 1000g** in the container at the same time.





Desiccant: DS 1000g

Hang desiccants onto the circles on side walls of container





3 MOISTURE PREVENTION SOLUTION FOR CARTON BOXES

3.1 SUGGESTED POSITION AND DOSAGE OF DESICCANT (2g-100g)

Super Dry small package desiccants are designed for using in polybags, cartons, shoe boxes, etc. Only in airtight condition the desiccant works most efficiently. So it's necessary to place the desiccant into a closed space for use.





Individual packed shoes:

Desiccant in bags/boxes

Multi-packed shoes:

Desiccant in master polybags/cartons

Our desiccants have different specifications, including 2g, 5g, 10g, 25g, 50g and 100g, You can use our desiccants in any combination to achieve the desired effect, but please make sure that the total amount of desiccant is no less than the suggested amount in the table.





Volume of the package	Desiccant Dosage (g)				
(CBM)	Wet season	Non-Wet season			
Less than 0.01	2	2			
0.01-0.029	5	4			
0.03-0.059	12	7			
0.06-0.089	20	12			
0.09-0.119	30	20			
0.12-0.19	40	25			
0.20-0.39	75	50			
0.40-0.59	125	75			
0.60-0.79	175	110			
0.80-1.00	250	150			

Desiccant dosage for individual-packed shoes for your reference.

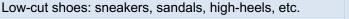








1 pc of DS 2g(8L) / DS 2g(Sticker)





Desiccant:

High-top shoes: ankle boots, boots.

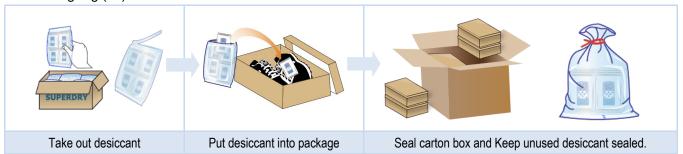
Desiccant: 1pc of DS 5g(8L) / DS 5g(Sticker)





3.2 PROCEDURE OF USING DESICCANT (2g-100g)

For DS 2g&5g (8L)



For DS 2g&5g (Sticker)



For egg-crate carton



Note:

Check the moisture content of boxes before packing the product if condition permits. Ensure the moisture content of outer carton is less than 14%.







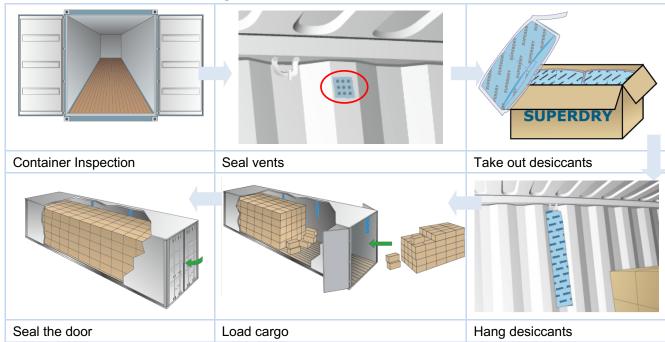
4 MOISTURE PREVENTION SOLUTION FOR GENERAL CONTAINER

Super Dry small package desiccant can protect your cargo to a large extent, but to maximize protection we suggest using container desiccant DS 1000g at the same time. This protects the environment inside the container to inhibit container rain/condensation during the ocean voyage.

4.1 SUGGESTED DOSAGE OF DS 1000g

	Size of Container	Amount of DS 1000g (pcs)		
		Wet season	Non wet season	
DS 1000g	20'GP	6	4	
	40'GP	10	8	
	40'HQ	12	10	

4.2 PROCEDURE OF USING DS 1000g



Before loading, Inspect the container. Ensuring that:

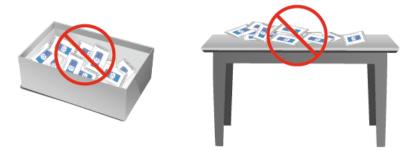
- ① It is free of damage: No "light leakage" from inside when container doors are closed; no holes or gaps in the floor or ceiling, gaps between floor and wall, etc.
- 2 Container floor properly dried after cleaning, no wet spots and feels dry when touching. Check moisture content of container floor. If possible, do not use container with moisture content exceeding 20%. Or please increase the amount of desiccant in the container. Do not use container with floor moisture content exceeding 25%.





5 CAUTION FOR USING DESICCANT

① Please do not expose the desiccants to the environment for a long time, such as leaving many pieces of desiccants in an open carton or on worktable.

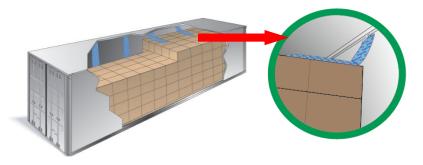


Please leave about 1-2cm empty space on top, or around the cartons to place desiccants. Do not cover or press desiccant.





③ For DS 1000g, if there is no enough space for desiccants, please still hang the desiccants from the ceiling hooks of the container, and then put the desiccants horizontally on the top of the cargoes.







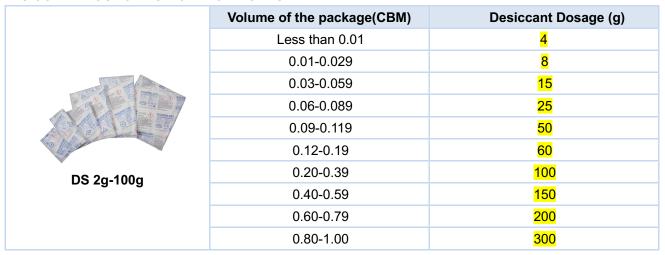
6 SOLUTION FOR LONG STORAGE CONTINGENCY PLANS

6.1 DESICCANT DOSAGE FOR LONG STORAGE CONTINGENCY PLANS

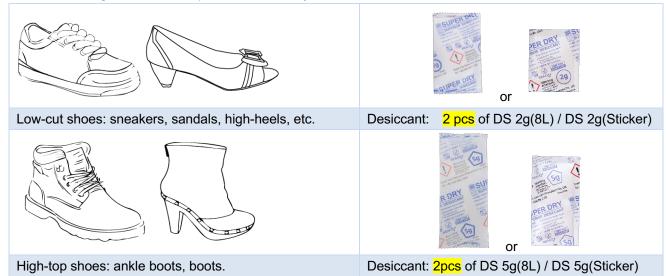
For Long storage contingency plans, we suggest:

- 1) **INCREASE the dosage** inside package (double) to account for the potentially longer time in the supply chain;
- 2) ADD FULL-CONTAINER-sized Super Dry desiccant to storage containers/trailers

DESICCANT DOSAGE FOR CARTON BOXES



Desiccant dosage for individual-packed shoes for your reference.



DOSAGE OF DS 1000g FOR GENARAL CONTAINER

n day da da da da	Size of Container	Amount of DS 1000g (pcs)
	20'GP	<mark>6</mark>
	40'GP	<mark>10</mark>
DS 1000g	40'HQ	12

Note:

- 1 Before loading the goods which after the long storage, please check the desiccant situation. Please refer to the DESCRIPTION OF STATUS OF SUPER DRY DESICCANT DURING MOISTURE ABSORPTION in next page.
- ② We suggest to add extra container desiccant based on storage circumstance if possible.





6.2 DESCRIPTION OF STATUS OF SUPER DRY DESICCANT DURING MOISTURE ABSORPTION

The main ingredients of Super Dry desiccant are Calcium Chloride and Starch which are white powder. When absorbing moisture, desiccant will gradually turn into different status. Ultimately, desiccant will turn into A GEL

Moisture Absorption Capability of Desiccant

The key performance indicator of desiccant's moisture absorption capability is the **Moisture Absorption Rate** (**Abbreviation is M.A.R.**). While inspection, the Gravimetric Method could be used to calculate the M.A.R. of desiccant, thus to identify its effectiveness.

1) Formula for Moisture Absorption Rate (Suggest using the electronic scale with 0.1g precision or even higher to measure the weight of desiccant):

$$\textit{M.A. R.} = \frac{\textit{Desiccant Weight after Absorbing} - \textit{Original Gross weight}}{\textit{Desiccant Net Weight}} * 100\%$$

Take DS 2g(8L) as an example, Gross Weight after Absorbing Moisture (4.2g) minus Original Gross Weight (3.1g), then divide Net Weight (2g) and multiply by 100%, to get 55% of the current moisture absorption rate.

- 2) Please do not tear off the outer package (non-woven fabrics) of the powder bag while weighing.
- 3) Below is the original gross weight table of Super Dry desiccant.

Product name	Produce size L x W (cm)	Net weight (g)	Gross Weight (g)
DS 2g(8L)	9.0 x 5.5	2	3.85 ± 0.15
DS 5g(8L)	11.5 x 5.5	5	7.2 ± 0.2
DS 10g(8L)	11.0 x 10.5	10	14.85 ± 0.35
DS 25g(8L)	15.0 x 10.5	25	29.75 ± 1.25
DS 50g(8L)	18.0 x 10.5	50	57.5 ± 2.5
DS 100g(8L)	18.0 x 15.0	100	109.5 ± 2.5
DS 1000g	85.0 x 17.0	1000	1100.0 ± 22.0
DS 1700g	213.0 x 16.2	1700	1864.6 ± 28.0

Remark

- 1) Based on the chemical reaction of the desiccant absorption process, CaCl2/Starch desiccant will change from POWDER to EMULSION, and then become GEL. When the desiccant turns into a gel, it is effectively absorbing moisture, and protecting your goods. This is a stage of its normal chemical reaction.
- 2) In case that desiccant keeps in powder status during using, there are three possibilities. ①The desiccant doesn't function properly to absorb moisture. ②The environment of your products and packages are extremely dry. ③The workers do not use desiccant as directed such as the surface for desiccant to absorb moisture has been covered.
- 3) The absorption speed of the desiccant is determined by the environment in which the desiccant is placed. The more moisture a surrounding environment contains, the faster the desiccant will absorb. The less moisture the surrounding environment contains, the slower the desiccant will absorb.
- 4) When inspecting goods that have been stored with desiccant, the best method to know whether the desiccant is still effective is to weigh it. If the desiccant has absorbed approximately 50% of its net weight, it is unnecessary to add or replace it with a new desiccant as long as the package is re-sealed immediately after inspection.





Pictures and Descriptions for Desiccant in Different Absorption Stages

(M.A.R.: Moisture Absorption Rate)

	M.A.R.	ure Absorption Rat The Status of	Picture	For QC	Absorption Capability
	Missiri	Desiccant	Tiotare	Assessment	Absorption oupublity
1	0%	White powder		Still usable	Fully effective
2	30%	A mixture of powder and caking		Still usable	Fully effective
3	30%~60%	A mixture of emulsion and caking		Still usable	Effective
4	60%~100%	Hard gel		Still usable	Less effective
5	>100%	Soft gel		Please add one more piece	Less effective
6	300% (Final stage)	A whole gelatinous crystal		Throw away or replace another new	Not effective





APPENDIX1 COMMON MOISTURE METER FOR YOUR REFERENCE

Suitable for	Model	Photos	Measuring ranges
Air	TH812	26.8° 50.6° 2. **apr Parameter **3	Temperature: 0-50 ℃ Relative humidity: 10%-95%
Textile	Aqua-Boy	Aqua-Boy .	Feuchtigkeit Humedad Moisture Umidity Rayon: 3 to 23% Relative Humidity Cotton: 2 to 12% Relative Humidity Other: 0-100% Relative Humidity
	Humy Tester II	Party Tender 1	Humy Tester II Relative Humidity: 0-100% Absolute Humidity: 0-100g/m³
Carton/ Container	Testo 606-1		Wood: 8 to 45% moisture content





APPENDIX2 INSTRUCTION FOR USING MOISTURE METER

Take Testo 606-1 as an example:

Step 1-- The structure of the moisture meter

Remove the protective coverings and take out the moisture meter.



Step 2—Turn on/turn off moisture meter

- (1) Turn on: press the power button, the moisture meter will be turned on.
- (2) Turn off: hold down the power button for 3 seconds, the moisture meter will be turned off.

Remarks: only 2×1.5V AAA batteries is suitable for the moisture meter.



Step 3—Set up programs

After opening the moisture meter, the default program is "1" which is exactly the program of testing the moisture of container floor.

Remark: To set another program, press the triangle(▲) key.





Step 4—Operations

Insert the probe into the container floor, record the readings after the readings of moisture meter are stable in 2 to 3 seconds. This reading is measured the moisture content of the container floor.







APPENDIX3 SUPER DRY GLOBAL OFFICE CONTACT LIST

OUR FACTORIES

We operate our own factories along the Asia manufacturing belt, in the following locations:

- · China, Shenzhen
- Thailand, Chon Buri
- Indonesia, Banyuwangi
- India, Kolkata

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East Asia	Hong Kong	Super Dry China	Address:
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		Email: fred@superdryers.com	Kowloon, Hong Kong
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		Email: michelle.Lam@superdryers.com	
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		E-mail: desiccant@ss.suzuyoshoji.co.jp	
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		Email: paul@wilsoncargoequipment.com.au	
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		Mobile: +855 12 965 966	Phnom Penh, Kingdom of Cambodia
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	(Sales office)	Contact: William Socrates	WISMA JAKSA TIGA, JL. Jaksa No. 3-
	Factory in	Tel: 62 21 5795 0340	Kebon Sirih, Jakarta Pusat 10340
	Banyuwangi	Mobile: 62 81 2175 1000	,
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	Malaysia	Super Dry Desiccant (Malaysia) Sdn Bhd	Address:
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		, , , , , , , , , , , , , , , , , , ,	,
		Tel : (60) 017 474 1174	Gurney, 10250 Penang, Malaysia





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		Mobile: +46 70558 2999	www.superdryers.com
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